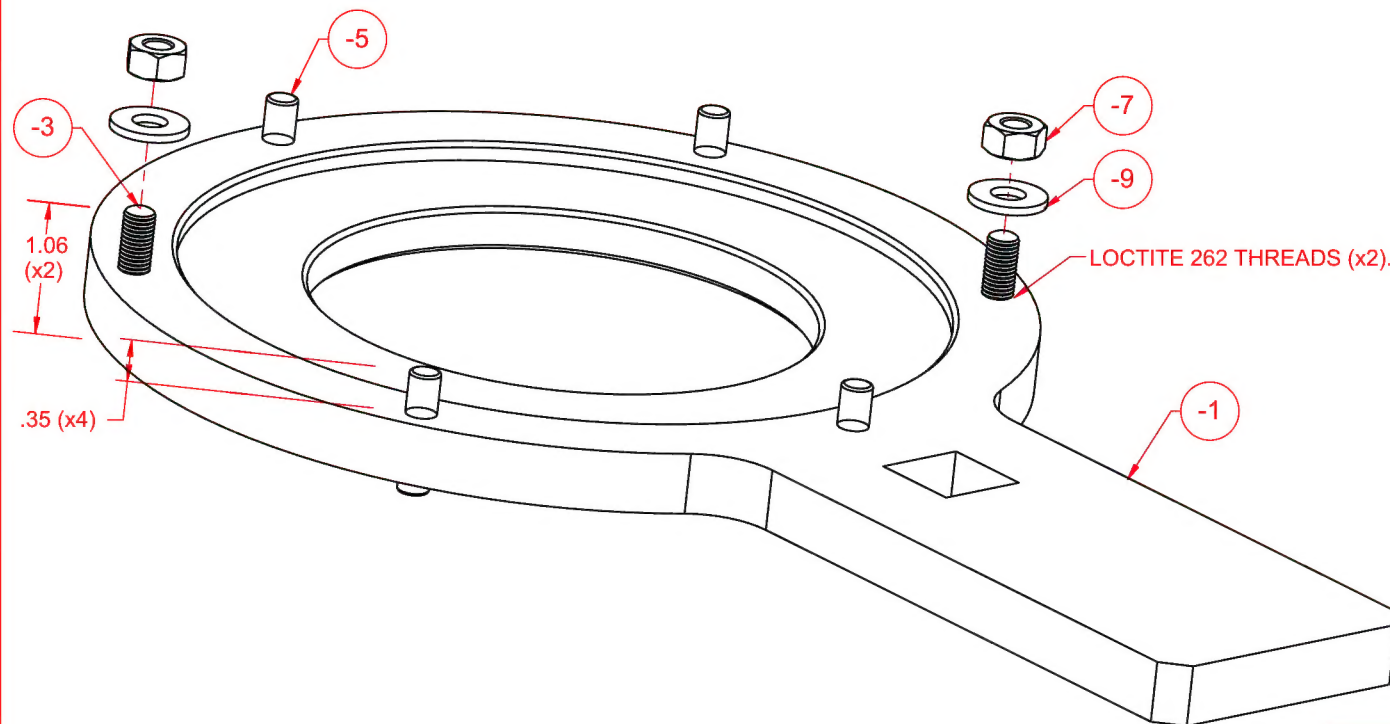


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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	---	-	-	-



UNDER REVIEW
URF 19-1170 19.11.01 (VM)

NOTES

1. RBT400235 REPLACES 412-240-002-101.
2. TEST PIECE ALSO ENGRAVED WITH DATE AND "(FM17)".
3. TEST PIECE RC 30.
4. TEST PIECE DOWEL PINS EXTENDED .15 PAST BACK SIDE OF PLATE.

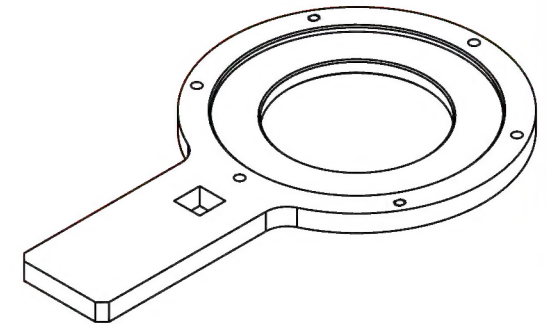
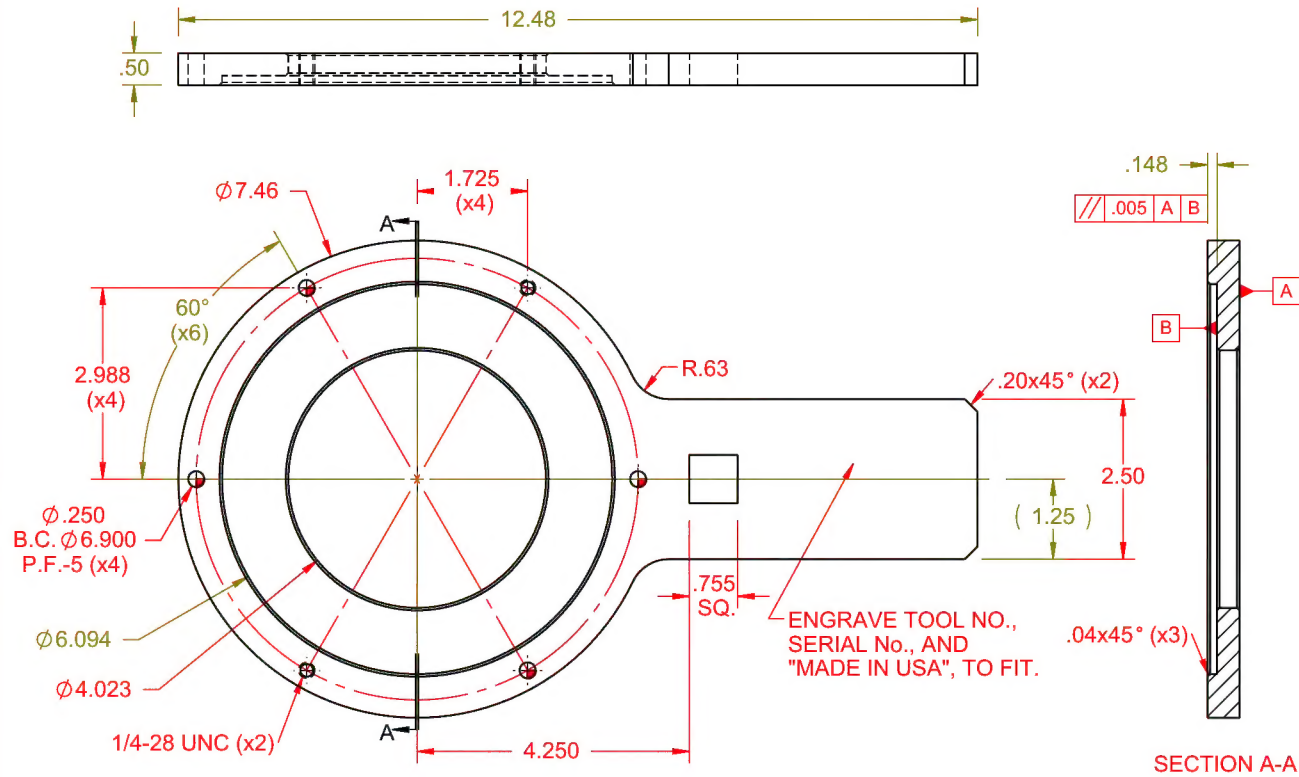
RED BARN MACHINE

TITLE	
WRENCH	
DWG NO.	
RBT400235	
REV	
-	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON:	
DECIMALS	METRIC
.XXX ± .005	.X ± .1mm
.XX ± .01	FRACTIONS ± 1/32
.X ± .1	ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	DATE
NTS	7-6-10
SHEET	1 of 2

ASSY QTY	ASSY #	B/O	PART #	UNIT QTY	DESCRIPTION	MATERIAL	B/O INFORMATION OR SPECIFICATIONS	Pg.
			-1	1	WRENCH PLATE	4140	1/2 x 7-1/2 x 12-5/8	2
		B/O	-3	2	THREADED ADAPTER STUD	STEEL, PLATED	1/4-28 UNF x 1/2 MCMaster-CARR #95475A103	1
		B/O	-5	4	DOWEL PIN	STEEL, PLAIN	Ø 1/4 x 1 MCMaster-CARR #98381A542	1
		B/O	-7	1	HEX NUT	STEEL, PLATED	1/4-28 UNF MCMaster-CARR #95462A505	1
		B/O	-9	1	FLAT WASHER	STEEL, PLATED	Ø 1/4 ID. MCMaster-CARR #90126A029	1
			-	-	-	-	-	-
	ASSY #							

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REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
-	--	-	-	-



UNDER REVIEW

URF 19-1170 19.11.01 (VM)

-1
WRENCH PLATE
HEAT TREAT RC 30-35
CAD PLATE YELLOW
MIL-C-81562B, TYPE II, CLASS II

RED BARN MACHINE	
TITLE WRENCH; PARTS	
DWG NO. RBT400235-1	REV -
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS .XXX \pm .005 .XX \pm .01 .X \pm .1	
METRIC .X \pm .1mm FRACTIONS \pm 1/32 ANGLES \pm 5°	
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES .015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE NTS	DATE 7-6-10
SHEET 2 of 2	

DRAWN BY: PERRITT
APPROVED
HEAT TREAT SEE PART
FINISH SPEC SEE PART
USED ON MODEL BELL 412